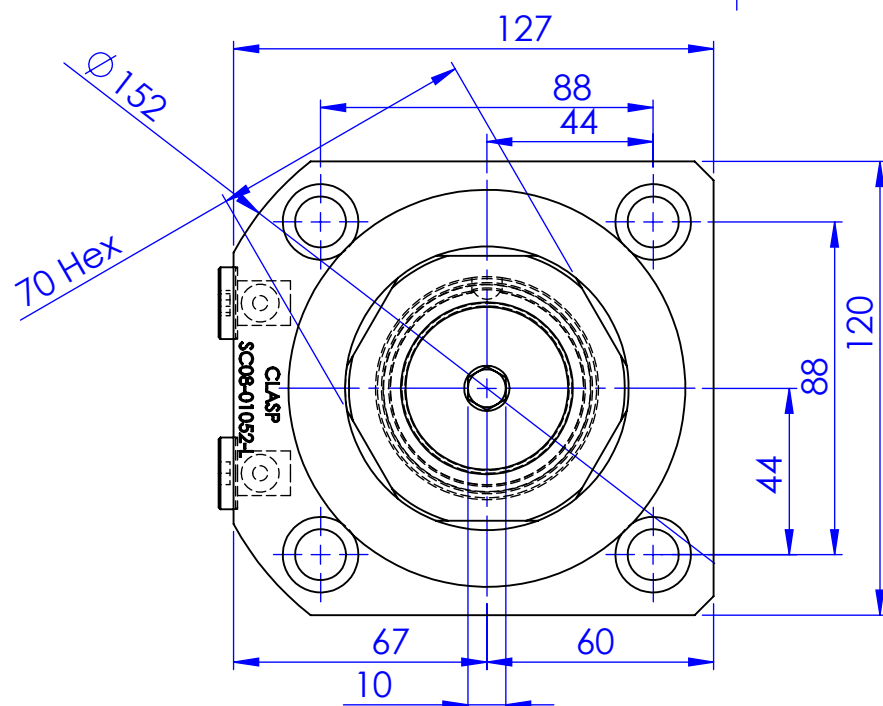





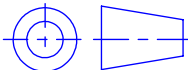


DEBURR

SC08-01052-L
Bore dia - 85mm
Piston dia - 55mm
Swing stroke 90° - 28.5mm
straight stroke - 16mm
Full stroke - 44.5mm



General Tolerance where not specified									
Liner - length or Diameter					Angular-length of shoter side of the angle				
0.5-6	6-30	30-120	120-315	315-1000	1000-2000	Upto 6	6-30	30-120	120-400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°

Surface Finish																ZONE	SCALE	1:1		PROJECTION	
Ra Value μm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	100			MATERILAS					
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12					---				
																	GROUP No:—	WEIGHT			
																	BOTTOM FLANGE SWING	Wt.Kgs			
			DESCRIPTION													Qty.		Casting/forging/ welding drg.no			
Drawn	Prabhakar		DESCRIPTION													01					
Checked	Prabhakar		SWING CYLINDER																		
Approved	29/10/21															Drawing NO					
Date	29/10/21		SC08-01052-L																		
Clamping elements type			CLASP BANGALORE-72													SHEET: 1 of 1					
																		Sheet No:			
																		1/1			

Drawn	Prabhakar	DESCRIPTION						Qty.	Casting/forging/welding drg.no
Checked	Prabhakar	DESCRIPTION						01	
Approved	29/10/21	SWING CYLINDER						Drawing NO	
Date	29/10/21	SC08-01052-L							
Clamping elements type		CLASP BANGALORE-72							